

# SYNTHESIS OF ROBUST BI-COMPONENT $\text{Co}_3\text{O}_4\text{-TiO}_2$ NANOTUBE ARRAYS

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**ABSTRACT:** This research work studied the formation of the cobalt oxide nanostructure on the  $\text{TiO}_2$  nanotubes. Bi-component  $\text{Co}_3\text{O}_4\text{-TiO}_2$  nanotube arrays were synthesized via wet impregnation of  $\text{Co}_3\text{O}_4$  onto the surface of  $\text{TiO}_2$  nanotube arrays followed by the heat treatment process under air, with varying the precursor molarity of cobalt complex. The morphological and structural of the bi-component nanostructure were characterised by Field Emission Scanning Electron Microscopy (FESEM), Energy Dispersive X-Ray (EDX), X-Ray Diffraction (XRD), and Raman spectroscopy. The deposition of the cobalt oxide nanostructure was shown on the FESEM, EDX, as well as Raman result where there were increased on the cobalt oxide nanostructure with the increased of the precursor molarity. This work provides a simple and cost-effective method to synthesis the bi-component nanostructure of  $\text{Co}_3\text{O}_4\text{-TiO}_2$ .

**KEYWORDS:** *Titanium Dioxide Nanotubes; Bi-Component Material; Wet Impregnation; Cobalt Oxide*

## 1.0 INTRODUCTION

Titanium dioxide ( $\text{TiO}_2$ ) nanomaterials have received wide attention over the past decades for their performance in photodegradation of pollutants [1-2] and photoelectrochemical water splitting applications

[3-4]. TiO<sub>2</sub> offers several benefits as well, such as low cost, non-toxic, and good chemical and thermal stability [5-6]. In the form of nanotubes, TiO<sub>2</sub> exhibits semiconductor nature with high surface area and aspect ratio [7]. Recently, the anodic oxidation (anodization) process to grow the TiO<sub>2</sub> nanotube arrays have been studied extensively due to its exceptional advantages in controlling the size of nanotubes into desired dimension [8]. However, the wide band gap of TiO<sub>2</sub> (~3.2 eV for anatase phase) limits the absorption of light into the ultraviolet region only, as well as a shorter lifetime of photogenerated charge carriers [9]. These limitations can be resolved by developing an effective solution, such as coupling with another semiconductor [10].

Cobalt oxide, Co<sub>3</sub>O<sub>4</sub> has been proposed as the candidate material to be coupling with TiO<sub>2</sub> nanostructure. In facts, Co<sub>3</sub>O<sub>4</sub> has a narrow band gap which able to response upon visible light irradiation [11]. The coupling would reduce the band gap of TiO<sub>2</sub>, which is due to the insertion of the impurities in the band gap of TiO<sub>2</sub>. Thus it would be useful for the photocatalytic activity in the visible region. As the TiO<sub>2</sub> is a n-type semiconductor while Co<sub>3</sub>O<sub>4</sub> is a p-type semiconductor, the formation of bi-component material of Co<sub>3</sub>O<sub>4</sub>-TiO<sub>2</sub> will form heterojunction of p-n semiconductor and expected to increase the photogenerated charge carriers' lifetime [12]. It is reported that the heterounions between semiconductors of type P and type n will enhance the photocatalytic activity.

To the best of our knowledge depositing Co<sub>3</sub>O<sub>4</sub> materials in such thin and long tubes is a challenge due to the lack of suitable routes. In this work, Co<sub>3</sub>O<sub>4</sub> was deposited onto the TiO<sub>2</sub> nanotube surface via wet impregnation method using Co(NO<sub>3</sub>)<sub>2</sub> as the precursor solution. The morphological and phase of the bi-component sample is studied in this work upon different precursor molarity of Co(NO<sub>3</sub>)<sub>2</sub>.

## **2.0 EXPERIMENTAL**

Ti foils (Purity 99.9%, Sigma Aldrich) with 0.127 mm thickness were cut into 40 mm x 10 mm size. The foils were ultrasonically cleaned using ethanol and deionised (DI) water for several minutes and dried using air gun. Anodization was performed in a two electrodes system that connected to a DC power supply, with Ti foil as the working electrode and graphite rod as the counter electrode. The electrolyte used was 100 ml of ethylene glycol containing the 0.3 g of ammonium fluoride (NH<sub>4</sub>F) and 5% hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>). The process was carried out under a constant voltage 60 V for 30 min at room

temperature. Subsequently, the as anodised sample was rinsed and dried using DI water and air gun, respectively. The deposition of the cobalt oxide was done using a wet impregnation method. The process involved the solution of cobalt nitrate hexahydrate (Co(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O), sodium hydroxide (NaOH), and deionised water for the rinsing purpose. The beakers for the precursor and rinsing water were placed alternately. The as anodised sample was immersed into 0.1 M, 0.3 M, and 0.5 M of Co(NO<sub>3</sub>)<sub>2</sub> solutions, followed by DI water then 0.1 M, 0.3 M, and 0.5 M of NaOH solution, and finally DI water alternatively for 30 min. Such cycle was repeated 3 times followed by heat treatment in a tube furnace at 500°C for 1 h under air atmosphere.

Surface morphology of the samples was observed FESEM (Jeol JSM-6701F). The energy dispersion X-ray, EDX equipped with FESEM was used as the elemental analysis to determine the Co element on the TiO<sub>2</sub> nanotube arrays. The crystalline phase of samples was identified by X-ray diffraction, XRD (ExpertPro PANalytical). Raman spectroscopy (UniRAM-3500) was conducted to determine the bi-component nanostructure with 532 nm laser excitation.

### **3.0 RESULTS AND DISCUSSION**

Figure 1(a) displays the top view of the pure TiO<sub>2</sub> nanotubes with a regularly aligned pore structure. The average of the inner tube diameter is about 100 nm, and the outer diameter is 130 nm. Upon immersed in the Co(NO<sub>3</sub>)<sub>2</sub> precursor solution, it embedded on the tip of the nanotube mouth, as can be observed in Figure 1(b). The Co species started to agglomerate and blocked the nanotube structure upon the increased in precursor molarity, as shown in Figure 1(c) and (d). This finding indicates that lower precursor molarity is preferable to be used for the impregnation method, to avoid the blocking of nanotube structure.

The EDX analysis shown in Table 1 identified the presence of Ti, O and Co elements upon wet impregnation process. The data results confirm the depositing material consist of Co and O element. Besides, the Co content on the sample is higher when immersed in higher precursor molarity. These results show the incorporation of cobalt oxide is noticeable with the molarity of the precursor solution.

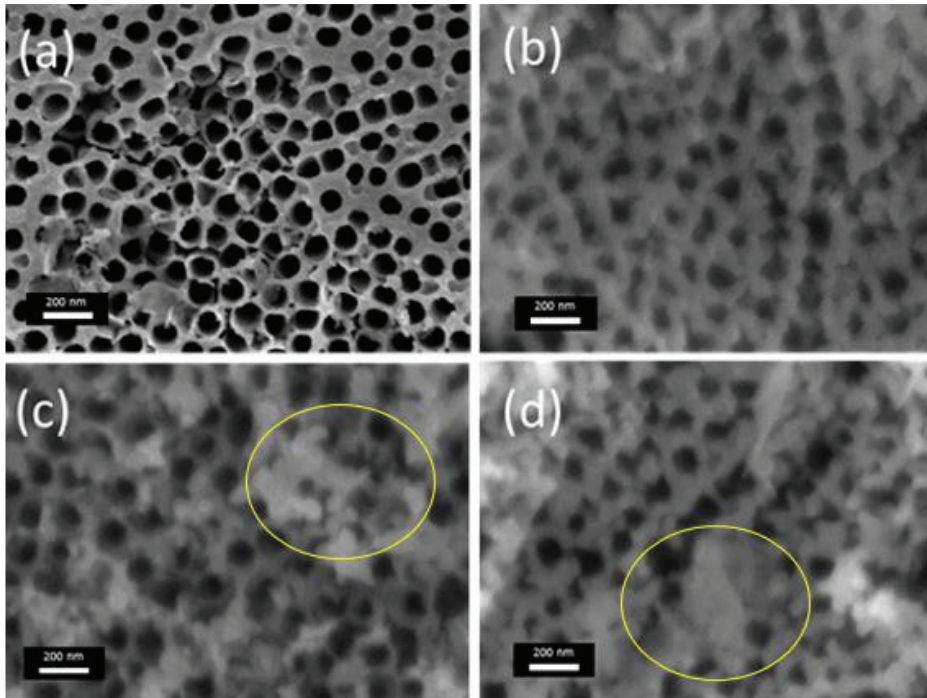


Figure 1: Top view FESEM images of (a) pure TiO<sub>2</sub> nanotubes and bi-component Co<sub>3</sub>O<sub>4</sub>-TiO<sub>2</sub> nanotubes with different precursor molarity of Co(NO<sub>3</sub>)<sub>2</sub> with (b) 0.1 M, (c) 0.3 M and (d) 0.5 M (yellow circles show agglomeration of Co species)

Table 1: Elemental composition (at%) of pure TiO<sub>2</sub> nanotubes and Co<sub>3</sub>O<sub>4</sub>-TiO<sub>2</sub> bi-component

Precursor molarity (M)	Ti (at%)	O (at%)	Co (at%)
0	36.6	63.4	-
0.1	36.2	63.24	0.56
0.3	34.15	64.28	1.57
0.5	24.08	70.68	5.24

The crystalline phase of the pure TiO<sub>2</sub> and Co<sub>3</sub>O<sub>4</sub>-TiO<sub>2</sub> bi-component was determined by the XRD result, as shown in Figure 2. The XRD pattern of the pure TiO<sub>2</sub> displays diffraction peaks at 25.2°, 37.8°, 48.0°, 53.9°, 55.0° and 62.7°, indexed to the anatase phase (A) of TiO<sub>2</sub> (JCPDS No. 21-1272). Besides, the XRD pattern for the Ti (JCPDS No. 72-4624) can be observed on the pure TiO<sub>2</sub>, though the peak slowly decreased as the precursor molarity increased. However, there was no significant XRD pattern associated with metallic Co, CoO or Co<sub>3</sub>O<sub>4</sub>. This finding shows that the XRD does not detect the cobalt phase formation, particularly on very thin surface, owing to x-ray penetration depth, therefore cannot be utilised to identify the local structure of the cobalt

atom on the samples. It is noted that the XRD analysis is not elemental selective aside from sensitive to a long-range ordering [13].

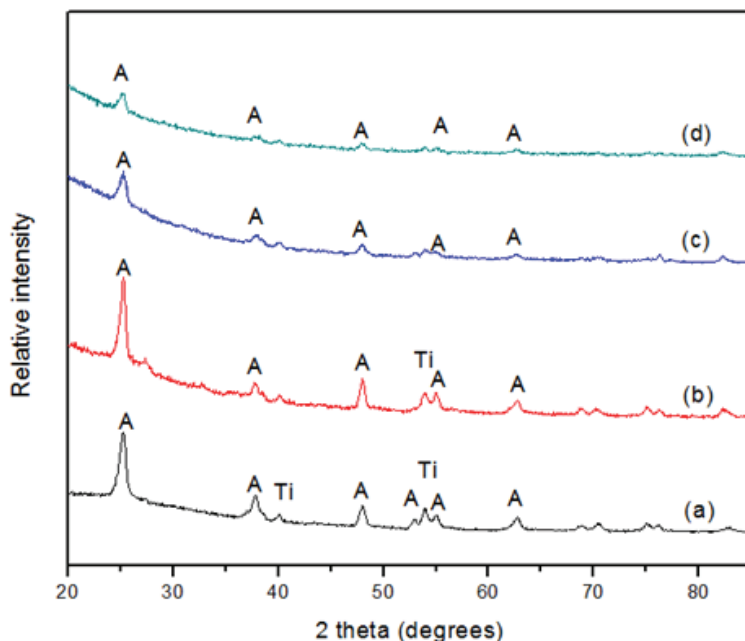


Figure 2: XRD patterns for (a) pure  $\text{TiO}_2$  nanotubes and bi-component  $\text{Co}_3\text{O}_4\text{-TiO}_2$  nanotubes with different precursor molarity of  $\text{Co}(\text{NO}_3)_2$  with (b) 0.1 M, (c) 0.3 M and (d) 0.5 M

Raman spectra of the  $\text{Co}_3\text{O}_4\text{-TiO}_2$  nanotubes bi-component immersed in different precursor molarity are shown in Figure 3. In here, Raman analysis was used to identify the phase, since the penetration depth of laser is lower compared to x-ray light. From the measurement results, all samples exhibit the typical Raman peaks assigned for  $\text{TiO}_2$  anatase phase, which located at 142, 398, 516 and 639  $\text{cm}^{-1}$  respectively [14], also confirmed that by the pure  $\text{TiO}_2$  spectrum as the control sample. As for the bi-component sample, there were one new peak at 683  $\text{cm}^{-1}$  aside from the anatase peaks. The peak is clearer when the concentration of  $\text{Co}_3\text{O}_4$  is higher. The new peaks attribute to  $\text{Ag}$  (687  $\text{cm}^{-1}$ ), which reflects the vibrational mode from the octahedral cations in the normal spinel of  $\text{Co}_3\text{O}_4$  [15]. Besides, the  $\text{TiO}_2$  peaks of the bi-component sample started to broaden upon high cobalt precursor in which may correspond to the interaction of cobalt species and oxygen sublattice disorder [16-17]. This results confirmed the formation of  $\text{Co}_3\text{O}_4$  spinel phase on the  $\text{TiO}_2$  nanotubes.

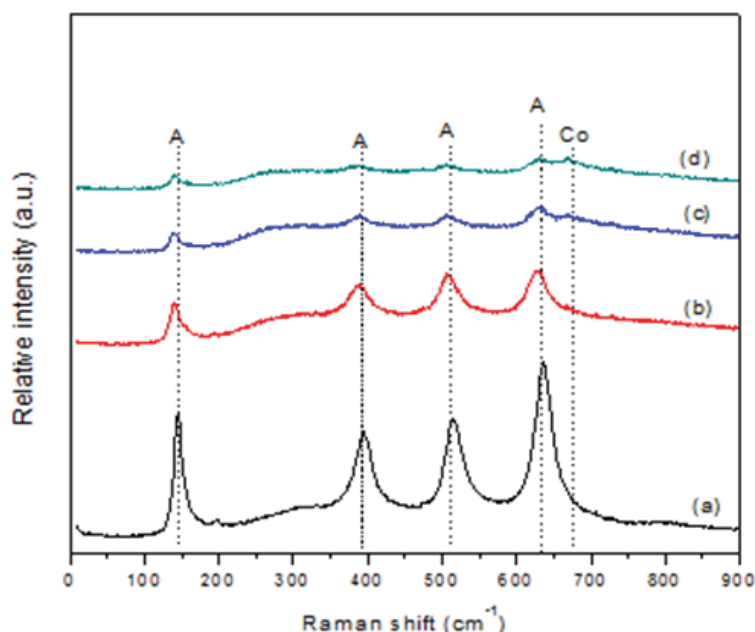


Figure 3: Raman spectra of (a) pure  $\text{TiO}_2$  nanotubes and bi-component  $\text{Co}_3\text{O}_4\text{-TiO}_2$  nanotubes with different precursor molarity of  $\text{Co}(\text{NO}_3)_2$  with (b) 0.1 M, (c) 0.3 M and (d) 0.5 M

The application of bi-component  $\text{Co}_3\text{O}_4\text{-TiO}_2$  nanotubes is demonstrated in the degradation of MO dyes under the irradiation of UV light. It is reported that cobalt is a suitable element to enhance the photocatalytic properties of  $\text{TiO}_2$  [18-19]. As shown in Figure 4, the pure  $\text{TiO}_2$  nanotubes degrade 17.6% of MO dye, which may be attributed to the existence photocatalytic properties of  $\text{TiO}_2$  from the raw material. Degradation rate is enhanced to 33.7% by soaking in 0.1 M cobalt chloride precursor. Enhanced degradation rate is due to the cobalt ions, which not only improve absorption rate but also act as shallow traps to separate photo-induced carriers efficiently as well. However, when the concentration of cobalt ions is too high, they may act as recombination centers and decrease the photocatalytic activity. The  $\text{TiO}_2$  nanotubes soaked in the precursor solution of  $\text{Co}(\text{NO}_3)_2$  solution with higher molarity of 0.5 M demonstrated poor photodegradation. This is closely related to the  $\text{TiO}_2$  nanotubes covered excessively by cobalt and eventually resulted in lower active site of  $\text{TiO}_2$  nanotubes for photocatalytic performance. It was believed that this excessive cobalt could create the recombination sites for the charge carriers, thereby reducing the sensitivity to the absorbance. For the wet impregnation process, this findings could be attributed to the diffusion of the loaded cobalt species that reached a saturated condition and started to form an independent layer on the wall surface of nanotubes,

which acted as defect sites or recombination sites for the photo-generated charge carriers. This condition can be explained that the transportation of photo-induced electrons to the Ti substrate has been hindered which promoted the poor photocatalytic performances.

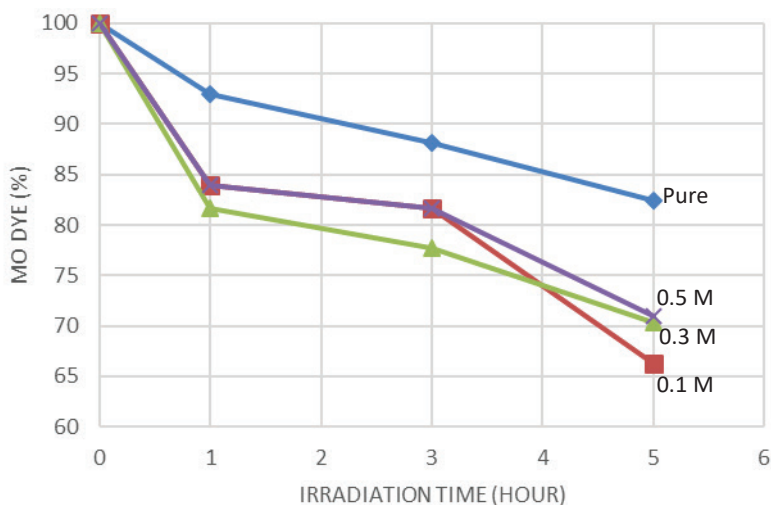


Figure 4: Methyl orange dye degradation versus time of  $\text{Co}_3\text{O}_4\text{-TiO}_2$  nanotubes with different precursor molarity of  $\text{Co}(\text{NO}_3)_2$

#### 4.0 CONCLUSION

In summary, the  $\text{Co}_3\text{O}_4\text{-TiO}_2$  bi-component nanotubes were successfully synthesized using simple anodization and wet impregnation method. The precursor molarity of  $\text{Co}(\text{NO}_3)_2$  solution and  $\text{NaOH}$  solution plays a vital role in the morphological and content of  $\text{Co}_3\text{O}_4$  onto the  $\text{TiO}_2$  nanotubes. It was found the lower precursor molarity is preferable to be used for the impregnation method, to avoid the blocking of nanotube structure. Here, the optimum concentration of the dopant Co solution that did not block the structure of the nanotubes was 0.1 M. The amount of cobalt coating into  $\text{TiO}_2$  nanotubes play an important role in developing an efficient photocatalyst in order to improve the photocatalytic degradation further.

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