FUZZY ANALYTIC HIERARCHY PROCESS (FAHP) INTEGRATION FOR DECISION MAKING PURPOSES: A REVIEW

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ABSTRACT: Fuzzy Analytic Hierarchy Process (FAHP) is generally used as decision making purpose. However, AHP provides a single numerical number. As the method can only yield binary decisions of either "yes" or "no", the method is not compatible when the decision has uncertainties. Consequently, previous researchers have fused AHP with fuzzy to process alternatives with uncertainty judgment. In this paper, fundamental knowledge of separate tool was reviewed. Fundamental of both fuzzy and AHP were also summarized in this article. The next phase of this paper was to split the types of FAHP namely to determine the relative weight and the rank or score. Two methods were utilized under FAHP to determine relative weight ; triangular and trapezoidal FAHP. Next type of FAHP was to determine the score of each alternative often carried out after triangular or trapezoidal FAHP. The second types of FAHP were Fuzzy TOPSIS, and VIKOR. These FAHPs were explained and steps to carry out were presented in this paper. In conclusion, all types of FAHP are compared in terms of computational time, number of steps and level of difficulty.

KEYWORDS: FAHP; Trapezoidal FAHP; Fuzzy TOPSIS; Fuzzy VIKOR

1.0 INTRODUCTION

This article analyzes the concepts of Analytic Hierarchy Process (AHP) and Fuzzy Logic to solve different types of problems in industrial and manufacturing system [1]. The AHP hierarchy model enables decision makers to break a master problem into smaller sub problems to be solved categorically as proven by many studies. Previous researchers have carried out experiment using hybrid fuzzy AHP in manufacturing industries [3], electrical field, medical, economic survey

and other relevant fields. The aim of this article was to review variation of Fuzzy AHP methods. Besides, the advantage of AHP is that when a change is made in the upper level. The steps are too complex and tedious, making the user take longer time to finish up AHP [5]. It is proven to be inconvenient when the scaling needs to be changed to suit certain conditions resulting from computation of consistency ratio and sensitivity analysis [5-6]. Furthermore, a recent study conducted [7] also proves that the method does not consider either the uncertainties or risks related to the performance of the vendor. In this article, a discussion will be made on literature concerning the usage of Fuzzy AHP in several fields. The fields that never implement Fuzzy AHP method will be ascertained and the reasons for not introducing Fuzzy AHP as problem solver will be determined.

2.0 TYPES OF FUSION BETWEEN AHP AND FUZZY

There are several methods to combine AHP with Fuzzy Logic method. Some of the fusions are Triangular AHP, Trapezoidal AHP, both Fuzzy TOPSIS and VIKOR. The use of fuzzy is to decide for linguistic judgment criteria where uncertainty is present in a problem. Fuzzy number is a subset of single real number that represents human's judgement to present certain criteria according to class interval during their judgments [8-9]. However, this paper will not include discussion on Fuzzy MOORA, PROMETHEE, ELECTRE, DEMATEL and other techniques due to their lengthy steps and limited applications to solve industrial applications.

2.1 Fusion of Fuzzy AHP to Determine Relative Weight

There are several membership functions to obtain the weightage of alternatives. Some widely – used functions are Triangular AHP and Trapezoidal AHP.

2.1.1 Triangular Fuzzy AHP

There are six steps to perform Triangular AHP. The initial step is performing weight scale using pairwise comparison method. Whole number is used to represent superior criterion whereby reciprocal judgment is used for least important criterion [10]. The second step is to implement fuzzy analytic hierarchy process (FAHP). Detailed study by Chang [11] depicted that the basic triangular concept where the weightage of criterion is represented by using three values represented by Equations (1) and (2). The theory is consistent with the one presented in [12].

$$a_{ij} = \left(l_{ij}, m_{ij}, u_{ij} \right) \tag{1}$$

$$a_{ij}^{-1} = \left(\frac{1}{u_{ij}}, \frac{1}{m_{ij}}, \frac{1}{l_{ij}}\right)$$
(2)

$$M_{gi}^{1}, M_{gi}^{2}, ..., M_{gi}^{m}, i = 1, 2, ..., n$$
 (3)

Each alternative was determined using triangular fuzzy number for obtaining the goal. Hence, m is the extent analysis of values for all objects that are obtained using the following signs:

Whereby combination of all subjects from Equation (3) can be combined to be as M_g^j (j = 1, 2, ..., m) indicated as triangular AHP fuzzy numbers [13]. From this form, it can be divided into 4 other steps. The third step functions as to determine the extent that fuzzy synthetic value respect to *i*-th object [14]. The extent fuzzy value is presented in Equation (6). In order to carry out fuzzy summation operation, *m* value of extent analysis is performed by Equation (5) while the inverse form is shown in Equation (4).

$$S_{i}\sum_{j=1}^{m}M_{gi}^{j}\otimes\left[\sum_{i=1}^{n}\sum_{j=1}^{m}M_{gi}^{j}\right]^{-1}$$
(4)

$$\sum_{j=1}^{m} M_{g_i}^{j} = \left(\sum_{j=1}^{m} l_{j'} \sum_{j=1}^{m} m_{j'} \sum_{j=1}^{m} u_{j}\right) \text{ where } i = 1, 2, \dots, n$$
 (5)

$$\left[\sum_{i=1}^{n}\sum_{j=1}^{m}M_{gi}^{j}\right]^{-1} = \left(\frac{1}{\sum_{i=1}^{n}u_{i}}, \frac{1}{\sum_{i=1}^{n}m_{i}}, \frac{1}{\sum_{i=1}^{n}l_{i}}\right)$$
(6)

The next part is identifying degree of possibilities by comparing $M_2 = (l_2, m_2, u_2) \ge M_1 = (l_1, m_1, u_1)$. It also can be presented in Equations (7), (8) and (9) as referred to in [15]:

$$V(M_2 \ge M_1) = \sup[\min(\mu_{M1}(x), \mu_{M2}(y)]_{y \ge x}$$
(7)

$$V(M_2 \ge M_1) = hgt(M_1 \cap M_2) = \mu_{M1}(d)$$
 (8)

$$= \begin{cases} 1, & \text{if } m_2 \ge m_1 \\ 0, & \text{if } l_1 \ge u_2 \\ \frac{l_1 - u_2}{(l_1 - m_1) - (l_2 - m_2)}, & \text{o therwise} \end{cases}$$
(9)

In order to perform comparison between both M_1 and M_2 , $V(M \ge M_1)$ with $(M \ge M_2)$ must be identified. The fifth step is to make sure that degree possibilities of fuzzy convex should be bigger than *k* fuzzy convex [16]. Convex fuzzy is supposed to be greater in value compared to *k* convex fuzzy. M_i (i=1,2,3,...,k) is defined as:

$$V(M \ge M_1, M_2, ..., M_k) = V(M \ge M_1) \text{ and } (M \ge M_2)$$

and $(M \ge M_k) = \min(M \ge M_i), i = 1, 2, 3, ..., k$ (10)

Assume $d'(A_i) = \min V(S_i \ge S_k)$ for k=(1,2,3,..,n); $k \ne i$. Lastly, weight is yielded as

$$W = (d(A_1), d(A_2), ..., d(A_n))^{T}$$
(11)

where $A_i(i = 1,2,3,...,n)$ is the element presents after the computation. Final step for Triangular Fuzzy AHP is the normalization step. Equation (11) displays the sum of all elements which are divided into each object. This *W* will be a real number which defines weight of alternatives or criterion. To conclude, this step uses three fuzzy values for comparison and is proven to be more accurate because the point considered is three rather than one point in AHP.

2.1.2 Trapezoidal AHP

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There are four steps in performing Trapezoidal AHP. The initial step of Trapezoidal FAHP is similar to Triangular FAHP [17]. The second step is to use FAHP which consists of 4 values. The weightage criteria are represented by *xij* as shown in Equations (12) and (13).

$$x_{ij} = (l_{ij}, m_{ij}, n_{ij}, s_{ij})$$
 (12)

$$(\mathbf{x}_{ij})^{-1} = (\mathbf{s}_{ij}^{-1}, \mathbf{n}_{ij}^{-1}, \mathbf{m}_{ij}^{-1}, \mathbf{l}_{ij}^{-1})$$
(13)

The third step is to compute weight by performing summation and multiplication processes. The final answers will be used to compute weight, w. The computation of weight, w for each variable is summarized in Table 1.

	omputation of weigh	·, ·· []
Variables	Product	Sum
α	$\alpha_{j} = \left[\prod_{j=1}^{n} l_{ij}\right]^{\frac{1}{n}}$	$\alpha = \sum_{j=1}^{n} \alpha_j$
β	$\beta_j = \left[\prod_{j=1}^n m_{ij}\right]^{\frac{1}{n}}$	$\beta = \sum_{j=1}^n \beta_j$
γ	$\gamma_j = \left[\prod_{j=1}^n n_{ij}\right]^{\frac{1}{n}}$	$\gamma = \sum_{j=1}^n \gamma_j$
δ	$\delta_j = \left[\prod_{j=1}^n s_{ij}\right]^{\frac{1}{n}}$	$\delta = \sum_{j=1}^n \delta_j$

Table 1: Computation of weight, *w*[17]

All the solutions will be grouped and represented by

$$w_{j} = \left(\alpha_{j}\delta^{-1}, \beta_{j}\gamma^{-1}, \gamma_{j}\beta^{-1}, \delta_{j}\alpha^{-1}\right) \in \{1, 2, ..., n\}$$
(14)

From the Equation (14), the result provides four answers but not in crisp value [18]. Therefore, the last step is to perform defuzzification. All four values are to be substituted into the following equation:

$$N = \frac{b+c}{2} + \frac{[(d-c)-(b-a)]}{6}$$
$$N = \frac{3b+3c+d-c-b+a}{6}$$
$$N = \frac{a+2b+2c+d}{6}$$
(15)

After obtaining the crisp value for all criteria, the value is normalized to get the summation of one. This method is more recommended compared with both AHP and Triangular FAHP because of the use of 4 values representation for scaling purposes. The more values are used, the more accurate it will be while performing weight scaling.

2.2 FUSION OF FUZZY AHP TO OBTAIN RANK OR SCORE

Some fusions of Fuzzy and AHP are made to determine solution from a finite set of points. The chosen points are the "shortest" points based from previous FAHP to determine relative weight. "Closest" points are known as positive ideal and "further" points are considered as negative ideal solution [19]. Two methods typically used for ranking and scoring are Fuzzy TOPSIS and Fuzzy VIKOR.

2.2.1 Fuzzy Technique for Order Performance by Similarity to Ideal Solution (TOPSIS)

TOPSIS consists of eight steps. Most Fuzzy TOPSIS use triangular AHP with fuzzy preference weight [20]. It is expressed in the form of $\tilde{w}_i = (lw_i, mw_i, uw_i)$. The second step is to choose the appropriate linguistic judgment. The third step is to construct a matrix form. The matrix contains fuzzy numbers as presented in Equation (16).

$$D = \begin{bmatrix} A_1 \\ A_2 \\ \vdots \\ A_m \end{bmatrix} \begin{bmatrix} x_{11} & x_{21} & \cdots & x_{1n} \\ x_{21} & x_{22} & \cdots & x_{2n} \\ \vdots & \vdots & \ddots & \vdots \\ x_{m1} & x_{m2} & \cdots & x_{mn} \end{bmatrix}, i = 1, 2, \dots, m; j = 1, 2, \dots, n \quad (16)$$

The fourth step is to perform normalization. The normalized values are calculated using

$$r_{ij} = \frac{x_{ij}}{\sqrt{\sum_{i=1}^{m} x_{ij}^2}}, i = 1, 2, \dots, m; j = 1, 2, \dots, n$$
(17)

The fifth step is to identify the weighted normalized value (v_{ij}) which can be identified through $v_{ij} = \tilde{w}_j \cdot r_{ij}$. Weight is symbolized as (\tilde{w}_{ij}) whereby the weight of j-th attribute. Next stage is to determine the ideal solution either to be positive or negative. This is basically the sixth step in Fuzzy TOPSIS. Fuzzy positive ideal solution (FPIS) is represented by Equation (18) and as for negative ideal solution (FNIS) could be represented using Equation (19).

$$A^{+} = (v_{1}^{+}, v_{2}^{+}, ..., v_{n}^{+}) \text{ where, } v_{j}^{-} = (1, 1, 1)$$
(18)

$$A^{-} = (v_{1}^{-}, v_{2}^{-}, ..., v_{n}^{-})$$
 where, $v_{j}^{-} = (0, 0, 0)$ (19)

$$d(A_{i}, A^{+}) = d(A_{i}, A^{-}) = \sqrt{\frac{1}{3} \left[(l_{1} - l_{2})^{2} + (m_{1} - m_{2})^{2} + (u_{1} - u_{2})^{2} \right]}$$
(20)

$$CC_{i} = \frac{d_{i}^{-}}{d_{i}^{+} + d_{i}^{-}}, i = 1, 2, ..., m$$
 (21)

Distant is between each alternative from A⁺ and A⁻. The seventh step of this method is to determine distance between alternative through Equation (20) which will be represented in the form of (d_i^+, d_i^-) . The last step is to compute the coefficient closeness for each alternative by applying Equation (21). The closest final answer to 1 will be ranked and scored as the best alternatives to carry out as a decision. Equation (21) shows how to calculate the closeness coefficient. Fuzzy TOPSIS is different from the triangular and trapezoidal due to its capability to provide the best ranking.

2.2.2 Fuzzy VlseKriterijumska Optimizacija I Kompromisno Resenje (VIKOR)

The main step of Fuzzy VIKOR consists of 4 steps. The first task is to determine the best and worst value in fuzzy number form. Previous author [21] termed it as FPIS for the best and FNIS is presenting the worst fuzzy value. The second step is to compute the best and worst fuzzy value using the Equation (22). By obtaining the fuzzy positive and negative value, the values are substituted in Equations (23) and (24) to obtain S_i and R_i. Calculating these values are the second step in fuzzy VIKOR.

$$f_j^+ = \max x_{ij}$$
, and, $f_j^- = \min x_{ij}$ (22)

$$S_{i} = \sum_{i=1}^{n} w_{j} \left[\frac{\left(\left| f_{j}^{+} - f_{ij} \right| \right)}{\left(\left| f_{j}^{+} - f_{j}^{-} \right| \right)} \right]$$
(23)

$$R_{i} = \max_{j} \left[w_{j} \left(\frac{\left| f_{j}^{+} - f_{ij} \right|}{\left| f_{j}^{+} - f_{j}^{-} \right|} \right) \right]$$
(24)

 w_i symbolize criterion weightage express expert's decision making preference. S_i is known as A_i respect to criterion computed by distant summation for desired values. R_i is equivalent to A_i respectively towards *j*th alternative. A_i is used to compute obtaining highest distant

from most positive value [22]. Step 3 is to determine the index value, Q_i as shown in Equation (25):

$$Q_{i} = \frac{v(S_{i} - S^{+})}{S^{-} - S^{+}} + \frac{(1 - v)(R_{i} - R^{+})}{R^{-} - R^{+}}$$
(25)

Compared to Fuzzy TOPSIS, VIKOR have shorter steps and easy to compute. It takes shorter time for computation and has the same function as Fuzzy TOPSIS. The last step for Fuzzy VIKOR is to create a table consists of values of S_i , R_i and Q_i in ascending order for scoring purposes.

3.0 DISCUSSION

In this section, discussion on two different perspectives of Fuzzy AHP applications are conducted. Table 2 summarizes the implementation of Fuzzy AHP for selected engineering –related research domains that typically involve Multi – Criteria Decision Making (MCDM) problems. The studies proposed various enhanced method based on Fuzzy AHP method through theory expansion.

This includes the implementation in wide range of research areas such as Information and Communication Technology (ICT) – related problems, supply chain, construction or anything related to production. However, decision making in selecting variables for economic indicator applied in design for remanufacturing is hardly obtained. This is due to the parameters obtained are always linguistic [49]. Table 3 summarizes the applications of Fuzzy AHP in manufacturing engineering domain. Several problems related to product, system and worker are mentioned pertaining to manufacturing industries. Table 4 shows two different classes of FAHP. To determine relative weight, only two types of FAHP namely triangular and trapezoidal are used. Triangular takes longer time to compute due to extra steps compared with trapezoidal.

The difficulty level of triangular is high due to number of steps and rules to be adhered. This type of FAHP will be used again for obtaining the ranking or scoring. The least number of steps is Fuzzy VIKOR and the most steps is Triangular FAHP. Triangular FAHP consists of many steps due to Hamming's distance formula which is similar to computational time. These FAHP correspond towards the number of steps. In terms of difficulty level, VIKOR shows low level of difficulty because the steps are short.

	Production	>					>						>			>					>		
su	Supply Chain								>					>			>			>		>	
Research Domains	Construction							>			>				>								
	IT- Related			>		>												>					
	Theory Extension		>		>					>		>							>				
	VIKOR																	>	>	>	>	>	>
Methods/ Techniques	TOPSIS														>	1	>						
Methods/ Techniques	Trapezoidal Fuzzy AHP									>	>	>	>	>									
	Triangular Fuzzy AHP	>	>	>	>	>	>	>	>														
Researchers		Bulut et al. [23]	Saaty and Tran [10]	Wang et al. [24]	Chang [11]	Lee and Seo [25]	Song et al. [26]	Taylan et al. [27]	Rezaei et al. [28]	Abdullah and Najib [29]	Zheng et al. [17]	Abdullah and Zulkifli [31]	Xiaoqiong et al.[32]	Celik et al.[18]	Taylan et al.[33]	Avikal et al. [34]	Shaw et al. [35]	Dincer and Hacioglu [36]	Ashtiani and Azgomi [37]	Awasthi and Kannan [20]	Liu et al. [38]	[39] Maity	Musani and Jemain [40]
No.		1	2	e	4	5	9	4	×	6	10	11	12	13	15	16	17	18	19	20	21	22	23

Table 2: Fuzzy AHP Implementation for Various Research Domains

No.	Researchers	Manufacturing Fields		Base MCDM N	Aethod	
			Triangular Fuzzy	Trapezoidal Fuzzy	TOPSIS	VIKOR
		Experiment Problem	AHP	AHP		
1	Sari [41]	Author proposed a Fuzzy Multi-Criteria			\checkmark	
		Decision Model with Monte Carlo				
		simulation to solve problem related to				
		determine the best RFID solution				
		provider. The result shows best solution provider could be determined based on				
		their manufacturing process.				
2	Dong and	TOPSIS was proposed to solve problem				
2	Liang [42]	in measuring manufacturing			*	
	Liang [42]	performances. Highest performance of				
		manufacturing production is selected				
		based on quality, cost and flexibility.				
3	Sevkli et al.	Authors proposed using two methods				
	[43]	which are Triangular FAHP and TOPSIS			Ì	
		to solve problem of selecting best				
		supplier. The result shows the best				
		supplier selected based on criteria				
		delivery, quality and cost.				
4	Jung [44]	Author proposed an integation of Fuzzy	\checkmark			
		Analytic Hierarchy Process (AHP) and				
		Goal Programming (GP) to obtain the				
		solution by selecting best partners for				
		production planning. The result shows				
		best manufacturing industry partner				
_		selected for production planning.				
5	Taha and	Authors proposed using a hybrid Fuzzy	~			
	Rostam [45]	AHP and PROMETHEE decision support				
		system to solve problem selecting best machine tool for a Flexible				
		Manufacturing Cell (FMC).				
7	Safari et al.	Authors proposed combination of FMEA				
,	[46]	and Fuzzy VIKOR to solve problem				*
	[10]	regarding risk of architecture in				
		manufacturing enterprise. The method				
		ranks Enterprise architecture risk factors				
		with respect to a set of criteria.				
8	Rani et al.	Authors used two methods TOPSIS and			\checkmark	\checkmark
	[47]	VIKOR to solve problem regarding				
		product specification contribute by				
		operator's performance. The result shows				
		defects of product are minimized after				
		highest human errors are minimized.				
9	Noor et al.	Authors used two methods namely	✓	✓		
	[48]	Triangular Fuzzy AHP and Trapezoidal				
		Fuzzy AHP to solve problem selecting				
		best material for drinking water bottle.				
		The result shows one material selected				
		following all criteria for fabrication process of drinking water bottle.				
	1	process of utiliking water boule.	1	I	1	I

Table 3: Selected Applications of MCDM in Manufacturing Engineering

Additionally, Table 4 shows comparative attributes of several methods. As stated by [49], the variables and parameters involved are linguisticbased and are hard to differentiate because those are measured qualitatively rather than quantitavely. This is consistent with detailed articles published earlier [10-11]. As far as the review is concerned, even though numerous variations of Fuzzy AHP have been proposed to solve MCDM problems, the method can still be improved as depicted in some recent researches [12,15,20,22].

Table 4: Comparative Attributes of Decision Making with Multi – Objective Problems

I	usion of FAHP to Determine Relat	ive Weight						
Method	Relative Computational Time	Relative Level of Complexity						
Triangular FAHP	Longest	High						
Trapezoidal FAHP	Shortest	Low						
Fusion of FAHP to Obtain Ranking or Scoring								
-	U	0						
Method	Computational Time	Level of Complexity						
	Computational Time Medium	0						

4.0 CONCLUSION

In a nutshell, in the context of MCDM methods, theory expansion, IT related problems, construction, education in school, supply chain and production are some of the areas that inherit MCDM problems. This article reviews some of the recent and significant research that highlights the use of Fuzzy AHP to solve the problems. Additionally, there are new set of industrial problem characteristics that inherit the characteristics of MCDM. One of them is Sustainable Manufacturing especially Design for Remanufacturing that consists of MCDM and dynamic factors. Fuzzy AHP could be utilized as part of the integrated method to solve problems.

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